Syntron® Vibrating Tables
Advanced Technology for Performance Excellence
Syntron® Electromagnetic Vibrating Tables
Settle and compact bulk materials in containers

Syntron® Vibrating Tables are designed to settle and compact dry bulk materials in various types of containers. Their application provides either a sizable increase in the net weight of the container or a reduction in the container size with subsequent savings in shipping and storage space.

Syntron Vibrating Tables are available in three types: electromagnetic, electromechanical and pneumatic. The choice of the proper type and model depends upon the characteristics of the materials or objects being handled and its reaction to vibration, the maximum weight to be handled and the type of container.

Syntron Electromagnetic Vibrating Tables are the most versatile and widely used Vibrating Tables in our line. The high-speed (3600 vpm) of these tables, coupled with a controlled low-amplitude that does not exceed 1/16-inch linear vibration, produces a gentle settling action. Through that action the coefficient of friction of the material is reduced. As the particles settle, the entrapped air is more readily removed.

The amplitude of the vibration can be regulated to suit the characteristics of the material being handled. The rheostat to control this is built into Models J-1 and J-50. These units are used primarily for laboratory and light duty packing applications. On the Models VP-51 through VP-500, the rheostat is part of a separate control box. This allows remote control, when desirable. Models VP-51 through VP-500 are heavy-duty industrial units, designed with sturdy steel framework and decks.
## Electromagnetic Vibrating Tables

### Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>Deck size (inches)</th>
<th>Capacity</th>
<th>Watts</th>
<th>Amps 115/60</th>
<th>Shipping weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>J-1</td>
<td>7 x 10</td>
<td>10 lbs</td>
<td>50</td>
<td>1.0</td>
<td>23 lbs</td>
</tr>
<tr>
<td>J-50</td>
<td>14 x 20</td>
<td>50 lbs</td>
<td>40</td>
<td>4.0</td>
<td>100 lbs</td>
</tr>
<tr>
<td>J-50</td>
<td>17 x 20</td>
<td>50 lbs</td>
<td>40</td>
<td>4.0</td>
<td>100 lbs</td>
</tr>
<tr>
<td>VP-51</td>
<td>20 x 20</td>
<td>300 lbs</td>
<td>100</td>
<td>4.5</td>
<td>190 lbs</td>
</tr>
<tr>
<td>VP-181</td>
<td>30 x 30</td>
<td>750 lbs</td>
<td>800</td>
<td>12.0*</td>
<td>605 lbs</td>
</tr>
<tr>
<td>VP-500</td>
<td>32 x 40</td>
<td>1000 lbs</td>
<td>2000</td>
<td>35.0*</td>
<td>2200 lbs</td>
</tr>
</tbody>
</table>

* Amps at 230 volt, 60 cycle

### Dimensions (inches)

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>J</th>
</tr>
</thead>
<tbody>
<tr>
<td>J-1</td>
<td>7</td>
<td>10</td>
<td>6 1/8</td>
<td>6 3/4</td>
<td>3 1/2</td>
<td>8</td>
<td>5 1/2</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>J-50 (14 X 20)</td>
<td>14</td>
<td>20</td>
<td>7 1/2</td>
<td>9 5/8</td>
<td>11 5/8</td>
<td>13 5/8</td>
<td>15 5/8</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>VP-51</td>
<td>20</td>
<td>20</td>
<td>10</td>
<td>8 5/8</td>
<td>1</td>
<td>17</td>
<td>3 9/16</td>
<td>11 1/16</td>
<td>13/32</td>
</tr>
<tr>
<td>VP-181</td>
<td>30</td>
<td>30</td>
<td>21</td>
<td>19 5/8</td>
<td>2</td>
<td>23</td>
<td>3 9/16</td>
<td>21 1/2</td>
<td>3/8</td>
</tr>
<tr>
<td>VP-500</td>
<td>40</td>
<td>32</td>
<td>27 3/4</td>
<td>--</td>
<td>--</td>
<td>32</td>
<td>--</td>
<td>24 1/2</td>
<td>7/8</td>
</tr>
</tbody>
</table>

Have dimensions certified for installation purposes

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**Caution:** Syntron® Electromagnetic Vibrating Tables must be installed, operated and maintained in accordance with accompanying FMC Technologies Service Instructions. Failure to follow these instructions can result in serious personal injury, property damage or both. FMC Technologies Service Instructions accompany the shipment of equipment.
Electromechanical Vibrating Tables
Settle and compact bulk materials in containers

The vibratory motion of Syntron® Electromechanical Vibrating Tables is particularly suited for settling granular to coarse materials. It is also very effective for handling a wide range of metal parts such as nuts, bolts and rivets. In a more unusual application, units settle 4,000-pound coils of strip steel to obtain alignment before transportation and storage.

Electromechanical Vibrating Tables are available in two models with maximum capacities to 12,000 pounds. Electromechanical vibrators, with their lower frequency and higher amplitude, produce an elliptical vibratory motion.

The rotary vibrator drives are sturdily constructed and incorporate extra-heavy duty bearings for extended service life. The drives are totally enclosed, dust tight and splash proof. Grease lubrication is through easily accessible fittings.

### Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>Deck size (Inches)</th>
<th>Capacity (lbs.)</th>
<th>VPM</th>
<th>Amps</th>
<th>Shipping weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>RVP-9</td>
<td>48 x 48</td>
<td>4000</td>
<td>900</td>
<td>17.0</td>
<td>1800</td>
</tr>
<tr>
<td>RVP-99</td>
<td>48 x 48</td>
<td>12000</td>
<td>900</td>
<td>17.0</td>
<td>1900</td>
</tr>
</tbody>
</table>

230 volt, 3-phase, 60 cycle.

### Dimension in inches

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
</tr>
</thead>
<tbody>
<tr>
<td>RVP-9</td>
<td>48</td>
<td>48</td>
<td>27</td>
<td>1 1/8</td>
<td>38 1/2</td>
<td>38 1/2</td>
</tr>
<tr>
<td>RVP-99</td>
<td>48</td>
<td>48</td>
<td>27</td>
<td>1 1/8</td>
<td>38 1/2</td>
<td>38 1/2</td>
</tr>
</tbody>
</table>

Have dimensions certified for installation purposes.
Syntron Pneumatic Jolters are recommended for use in volatile operating environments where there is danger of explosion or fire, such as in ordnance plants, or anywhere explosive dust is in the air. Pneumatic Jolters are also used in settling fine materials such as pigments, dyes, aluminum dross, heavy powdered metals and even coarse shredded coconut.

Jolters operate from pressurized air, lifting the deck plate and its load a short distance to drop it with a sharp jolt, 100 to 400 times a minute. The frequency of those drops is easily adjusted.

Two models are available. Capacities are 250 and 700 pounds. Each Jolter is supplied complete with operating valve, strainer and a short hose connection.

### Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>AJ-250</th>
<th>AJ-550</th>
</tr>
</thead>
<tbody>
<tr>
<td>Capacity Lift</td>
<td>250 lbs</td>
<td>700 lbs</td>
</tr>
<tr>
<td>Deck Dimensions</td>
<td>20&quot; Dia</td>
<td>30&quot; x 30&quot;</td>
</tr>
<tr>
<td>Overall Height</td>
<td>12 1/2&quot;</td>
<td>13 3/4</td>
</tr>
<tr>
<td>Base Dimensions, Dia</td>
<td>12&quot;</td>
<td>18&quot;</td>
</tr>
<tr>
<td>Cu Ft Free Air Per Minute</td>
<td>4</td>
<td>10</td>
</tr>
<tr>
<td>Net Weight</td>
<td>150 lbs</td>
<td>310 lbs</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>185 lbs</td>
<td>420 lbs</td>
</tr>
</tbody>
</table>

At 90 lbs pressure

### Dimensions in inches

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
</tr>
</thead>
<tbody>
<tr>
<td>AJ-250</td>
<td>20 dia</td>
<td>12 dia</td>
<td>12 1/2</td>
<td>10 dia</td>
<td>3/4 dia</td>
</tr>
<tr>
<td>AJ-550</td>
<td>30 sq</td>
<td>18 dia</td>
<td>13 3/4</td>
<td>15 dia</td>
<td>3/4 dia</td>
</tr>
</tbody>
</table>

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Caution: Syntron® Electromechanical Vibrating Tables and Pneumatic Jolters must be installed, operated and maintained in accordance with accompanying FMC Technologies Service Instructions. Failure to follow these instructions can result in serious personal injury, property damage or both. FMC Technologies Service Instructions accompany the shipment of equipment.
Link-Belt® Products
- Belt Conveyor Idlers
- Idler Rolls
- Scavenger™ Belt Conveyor Cleaners
- Screw Conveyors
- Bucket Elevators
- Link-Belt® Component Parts
- Heavy-Duty Vibrating Feeders
- Vibrating Screens
- Grizzly Bar Screens
- Vibrating Conveyors

Syntron® Products
- Heavy-Duty Vibrating Feeders
- Vibrating Screens
- Grizzly Bar Screens
- Vibrating Conveyors
- Light-Duty Vibrating Feeders
- Vibra-Drive Units
- Volumetric Feeder Machines
- Screening Feeders
- Bin Vibrators
- Packing Tables
- Paper Joggers
- Syntron Component Parts

FMC Technologies, Inc.
Material Handling Solutions
PO Box 1370
Tupelo, MS 38802
Tel: 662-869-5711
Fax: 662-869-7493
Toll Free: 800-356-4898
Email: mhsol.info@fmcti.com

FMC Technologies, Inc.
2# Road No. 1
Changshu Export Processing Zone
Changshu, Jiangsu
China 215513
Tel: 86-0512-52299002
Fax: 86-0512-52297228
Email: mhsolchina.info@fmcti.com

FMC Technologies Chile Ltda.
Callao 2970
Office 704
Las Condes, Santiago, Chile
Tel: 56 2 234 4418
Fax: 56 2 246 4361
Email: fmc@entelchile.com

Material Handling Solutions
Technisys
479 West 900 North
North Salt Lake, UT 84054
Tel: 801-296-9500
Fax: 801-296-9601
Email: mhsol.info@fmcti.com

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